

SAG-D ANGLE HEAD HOLDER

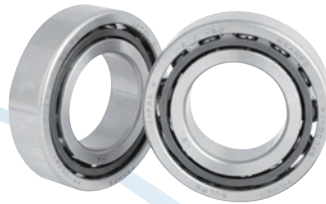


雙頭龍銑削頭 [FOR DUAL SIDE MACHINING]



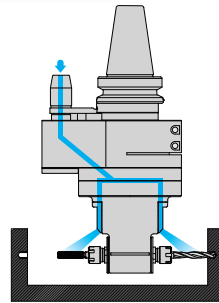
Coolant dowel pin

Machine spindle
BT/SBT
CAT/SCAT
DAT/SDAT
HSK/PSC



Japanese-made Bearing

Precision: P4

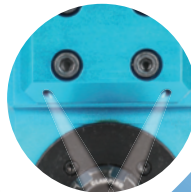


Coolant through two coolant holes



Ground Gear

JIS B1704 : 1978 : 2



S2

S1

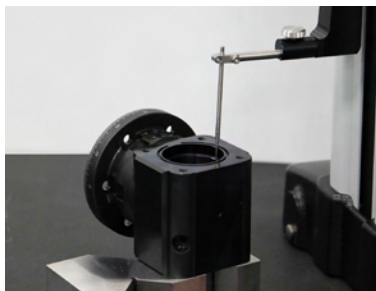
Output
ER11/16/20
SK306/10/13

Direction of rotation:
S1- opposite to machine spindle
S2-same as spindle

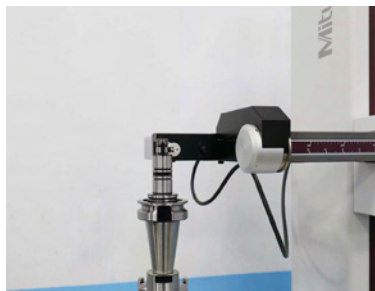
- ▶ Max. revolution: 6,000rpm.
- ▶ Max. torque: 15N-m.
- ▶ Max. coolant pressure: 7 kgf/cm² (100PSI).
- ▶ ATC is available for all angle head series.



Circular runout: $\leq 20\mu\text{m}$
Angularity: $\pm 8\mu\text{m}$



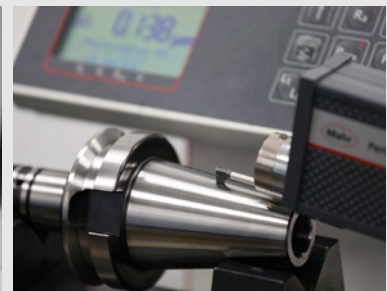
Measuring precision



Roundness: 2 μm



Taper tolerance: <AT3



Surface roughness:
Ra<0.25 μm



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