

SAG-D ANGLE HEAD HOLDER

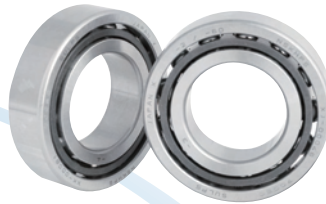
雙頭龍銑削頭 [FOR DUAL SIDE MACHINING]



定位梢給水

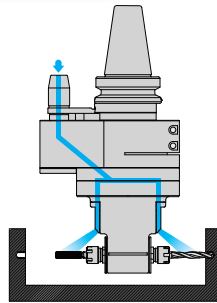
機械主軸

BT/SBT
CAT/SCAT
DAT/SDAT
HSK/PSC



日製軸承

精度: P4

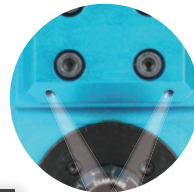


冷卻液由
兩個出水孔出水



齒輪

JIS B1704 : 1978 : 2級



S2

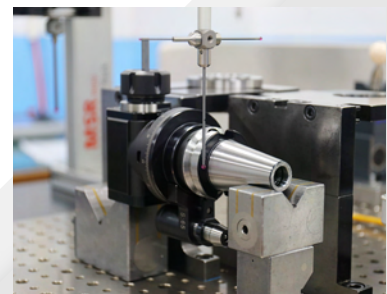
S1

心軸

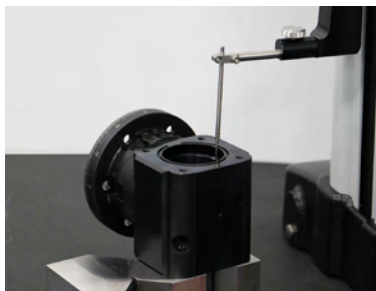
ER11/16/20
SK306/10/13

心軸轉向: S1與主軸反向, S2與主軸同向。

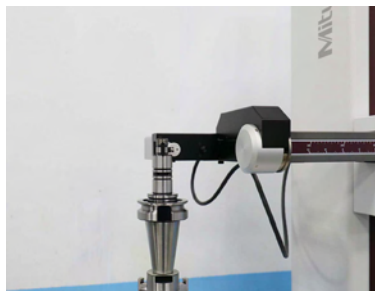
- ▶ 最高轉速: 6,000rpm°
- ▶ 最大扭矩值: 15N-m°
- ▶ 可耐最高水壓: 7 kgf/cm² (100PSI)°
- ▶ 所有角度頭系列皆適用ATC自動換刀系統°



偏擺度: $\leq 20\mu\text{m}$
傾斜度: $\pm 8\mu\text{m}$



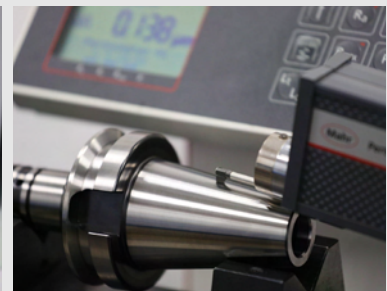
量測精度



真圓度: 2 μm



錐度公差: <AT3



表面粗糙度: Ra<0.25 μm



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